



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2020.0102.005

DVS ZERT GmbH hereby certifies that the welding company

Stahl-Armaturen PERSTA GmbH
Mülheimer Straße 18
59581 Warstein
Germany

fulfills the requirements
for the scope according to


EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2024-07-18 until 2026-09-23

Düsseldorf, 2024-07-18
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HANS


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
121	1.2	t = 8 - 76 mm D ≥ 64 mm	BW
	8	t = 11 - 76 mm D ≥ 85 mm	BW
135	1.2	t = 8 - 34 mm D ≥ 64 mm	BW
	8	t = 3 - 26 mm D ≥ 32 mm	BW
141	1.2	t = 3 - 12 mm D ≥ 31,5 mm	BW
	8	t = 2 - 12 mm	BW
	8	t ≥ 5 mm	FW
511	1.2	t = 25 - 30 mm D ≥ 164 mm	BW
	8	t = 17 - 23 mm D ≥ 76 mm	BW

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Uwe Levers, IWE

born: 1965-12-29

1st deputy(ies) of the responsible welding coordinator(s):

Holger Kölbel, Level B (IWS)

born: 1970-07-21

Others deputies:

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Remarks:

Register no.:

DVSZERT/15085/CL1/102/20/1A1

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.