



# CERTIFICATE

Welding of railway vehicles and components  
according to EN 15085-2

ZE-16083-01-00-EN15085-2020.0102.001

DVS ZERT hereby certifies that the company

**Stahl-Amaturen PERSTA GmbH**  
**Mülheimerstraße 18**  
**59581 Warstein**  
**Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 certification level CL1**

in the range indicated on the reverse.

validity: 24.09.2020 until 23.09.2023

Düsseldorf, 24.09.2020  
Place and date of issue

Dipl.-Ing. (FH) Hans  
Lead assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2020.0102.001

### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
121	1.2	t = 8 - 76 mm D >= 64 mm	BW
	8	t = 11 - 76 mm D >= 85 mm	-
135	1.2	t = 8.5 - 34 mm D >= 64 mm	BW
	8	t = 3 - 26 mm D >= 32 mm	-
141	1.2	t = 3 - 12 mm D >= 31.5 mm	BW
	8	t = 2 - 12 mm	-
	8	t >= 5 mm	FW
511	1.2	t = 25 - 30 mm D >= 164 mm	BW
	8	t = 17 - 23 mm D >= 76 mm	-

### Area of Application:

- New construction of assemblies and components for rail vehicles
- except design
- except purchasing of welded parts

### Responsible Welding Coordinator(s):

Felix Dezember (IWE)

born: 30.01.1991

### Deputy with equal rights:

-

### Representative:

Holger Kölbel (IWS)

born: 21.07.1970

### Remarks:

none

### registration ON EN15085:

DVSZERT/15085/CL1/102/0/20

### General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.